



Benefits

- ▶ Embedded into ERP system
- ▶ Meet OEM requirements
- ▶ Full traceability
- ▶ Label control & accuracy
- ▶ Improved customer satisfaction
- ▶ Attract new business

Automotive Sequencing

Right part, right sequence, right position in the container, and right position on the truck!

Designed to solve automotive supplier sequencing challenges, the Epicor CMS In-Line Vehicle Sequencing (ILVS) module allows you to easily manufacture and deliver parts to your customers just in time, and in the proper build sequence.

The In-Line Vehicle Sequencing (ILVS) module supports both a broadcast and EDI production sequence documents. The ILVS tools will bring in the Vehicle Identification Number (VIN) sent by your customer and will calculate the sequence in which commodities are to be built, packaged and shipped based on rules that you establish for each different partner. CMS customers today are sequencing data from OEM's such as GM, Chrysler, Ford, and Toyota.

Sequenced production

CMS Production Lines can be configured for sequencing and commodities can be picked, or built in a variety of ways such as by arrival sequence or reverse sequence within a container. The Shop Floor Touch Screen Interface (HMI) will show the sequence the parts need to be built in. The sequenced containers can also be reverse sequenced by truck so that as a container is being built it can be immediately loaded on a trailer if that is a requirement. Sequence verification labels can be pre-printed for each individual part for error checking the process, and bill of material items can be verified to ensure you are building the right part. When the part is being built and loaded in a container there can be a verification step that your operator is building and loading the correct part to bullet proof the process.

Sequenced shipping

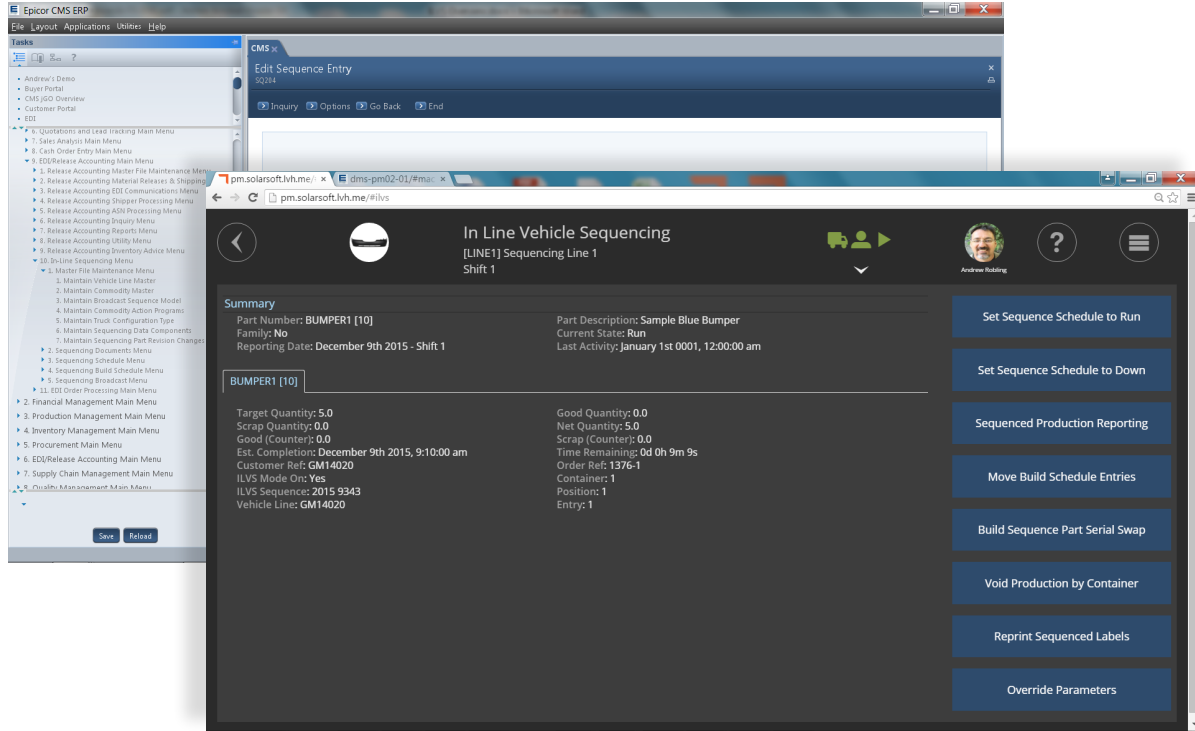
Epicor CMS has the tools to make sure that containers are being loaded on the truck in the right sequence to give you peace of mind. The Epicor CMS Radio Frequency scanning options have built in tools to verify the container you are bringing to the truck is the next one in the sequence. Print NAFTA certificates, packing slips, Bill of Ladings and send ASN's using standard CMS functionality.

Finance

The sequencing process doesn't stop with shipping. An invoice can be automatically created but don't worry it doesn't have to be. If you can't bill the customer immediately upon shipment (commonly referred to as bill on consumption) Epicor CMS will support that capability and allow the billing to occur upon notification of consumption. Commonly this might be done through

a receipt of an 820 where we will then reconcile the VIN number information in the document with the VIN numbers of that commodity or commodities that you have shipped. All of this is done through standard Epicor CMS tools.

Built for the automotive industry the Epicor CMS solution is designed to cover every aspect of the automotive supply chain from simple tools like a supplier portal to more advanced options such as built in machine integration. As an automotive supply chain solution we understand the importance of complying with your OEM's requirements and we know you won't regret your decision to select Epicor CMS as your solution of choice.



About Epicor

Epicor Software Corporation drives business growth. We provide flexible, industry-specific software that is designed around the needs of our manufacturing, distribution, retail, and service industry customers. More than 40 years of experience with our customers' unique business processes and operational requirements is built into every solution—in the cloud, hosted, or on premises. With a deep understanding of your industry, Epicor solutions spur growth while managing complexity. The result is powerful solutions that free your resources so you can grow your business. For more information, [connect with Epicor](#) or visit www.epicor.com.



Contact us for more information on Epicor Products and Services

+1.888.544.6315 | info@epicor.com | www.epicor.com

Corporate Office
804 Las Cimas Parkway
Austin, TX 78746
USA
Toll Free: +1.888.448.2636
Direct: +1.512.328.2300
Fax: +1.512.278.5590

Latin America and Caribbean
Blvd. Antonio L. Rodriguez #1882 Int. 104
Plaza Central, Col. Santa Maria
Monterrey, Nuevo Leon, CP 64650
Mexico
Phone: +52.81.1551.7100
Fax: +52.81.1551.7117

Europe, Middle East and Africa
No. 1 The Arena
Downshire Way
Bracknell, Berkshire RG12 1PU
United Kingdom
Phone: +44.1344.468468
Fax: +44.1344.468010

Asia
238A Thomson Road #23-06
Novena Square Tower A
Singapore 307684
Singapore
Phone: +65.6333.8121
Fax: +65.6333.8131

Australia and New Zealand
Suite 2 Level 8,
100 Pacific Highway
North Sydney, NSW 2060
Australia
Phone: +61.2.9927.6200
Fax: +61.2.9927.6298

The contents of this document are for informational purposes only and are subject to change without notice. Epicor Software Corporation makes no guarantee, representations or warranties with regard to the enclosed information and specifically disclaims, to the full extent of the law, any applicable implied warranties, such as fitness for a particular purpose, merchantability, satisfactory quality or reasonable skill and care. This document and its contents, including the viewpoints, dates and functional content expressed herein are believed to be accurate as of its date of publication, January 2016. The usage of any Epicor software shall be pursuant to the applicable end user license agreement and the performance of any consulting services by Epicor personnel shall be pursuant to applicable standard services terms and conditions. Usage of the solution(s) described in this document with other Epicor software or third party products may require the purchase of licenses for such other products. Epicor and the Epicor logo are trademarks of Epicor Software Corporation, registered in the United States and certain other countries. All other trademarks mentioned are the property of their respective owners. Copyright © 2016 Epicor Software Corporation. All rights reserved.